Split & los 14 Monday, 5/14/2007 7:14:17 AM Film Johnston **Process Sheet** : HARNESS ASSEMBLY Drawing Name : CU-DAR001 Dart Helicopters Services Customer : 32334 -Job Number : 12856 Estimate Number : D412702105B : NIA Part Number P.O. Number S.O. No. : NA : ICA D412-702 P.79 : 5/14/2007 **Drawing Number** This Issue : N/A Prsht Rev. Project Number : NIA : SMALL /MED FAB ; D Type First Issue **Drawing Revision** : NIA NIA Material Previous Run Qty: 3 6 Um: Due Date : 5/15/2007 Written By Checked & Approved By : est rev A 02/05.10 new issue EC Comment Additional Product Job Number: Description: Seq. #: Machine Or Operation: DOCUMENT CONTROL 10 Comment: DOCUMENT CONTROL type labels per PPP D412-702-105B CHG001 D35731 ADAPTER Comment: Qty.: 1.0000 Each(s)/Unit Total: 5.0000 Each(s) **ADAPTER** batch: B3 /861 SHOULDER HARNESS RH D3579046 3.0 Con ment: Qty.: 1.0000 Each(s)/Unit Total: 5,0000 Each(s) SHOULDER HARNESS RH batch: 13 3 a 115 4.0 K62 CLIP

MS24693S273

CLIP batch:

Comment: Qtv.:

Comment: Qty.:

5.0

Total:

5.0000 Each(s)

Screw



1.0000 Each(s)/Unit

M104426

4.0000 Each(s)/Unit Total: 20.0000 Each(s)

Screw batch: <u>M1495</u> -



## **Dart Aerospace Ltd**

	WORK ORDER CHANGES							
STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
					1	1		
9	Spece a/o	813	07/05/14	3	4	tores-16		
	STEP 9	PROCEDURE CHANGE  9 Split 40	STEP PROCEDURE CHANGE By  9 Split 40 80	STEP PROCEDURE CHANGE By Date  9 Split 40 St 07/05/14	STEP PROCEDURE CHANGE  By Date Qty  Grant 40  Split 40  Strong St	STEP PROCEDURE CHANGE  By Date Qty Chief Eng / Prod Mgr   Split 40  Split 40  Split 43		

Part No:	PAR #:	Fault Category:	NCR: Yes No DQA:	Date: 07/05/16
			QA: N/C Closed:	Date:

NCR:		WORK ORDER NON-CONFORMANCE (NCR)								
DATE	STEP	Description of NC		Corrective Action Section B		Verification	A	Approval		
		Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector		
07/05/16	3	label D 3569-3 do not stuck	0705.16	M 102565 SEE V/0 32337 FOR SCHROTH EMAIL	07/05/16	POTUS-IL	07.05.16	1070516		
				SCHROTH EMAIL						

NOTE: Date & initial all entries

## **Process Sheet**

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HARNESS ASSEMBLY

Job Number: 32334

Part Number: D412702105B

Job Number:



Seq. #.

Machine Or Operation:

Washer

Description:

AN960JD10LL

Comment: Qty.:

4.0000 Each(s)/Unit Total:

20.0000 Each(s)

Washer

MS21042L3

1111163batch:

Nut



Comment: Qty.:

4.0000 Each(s)/Unit Total:

20.0000 Each(s)

Nut

batch:

DECAL



7.0

D35693

1.0000 Each(s)/Unit

Total:

5.0000 Each(s)



Comment: Qty.:

batch: 13 3 2 08 C

SMALL & MEDIUM FAB RESOURCE 1



SMALL FAB

DECAL

Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per dwg ICA D412-702 p.79

INSPECT WORK TO CURRENT STEP



10.0

QC5



Comment: INSPECT WORK TO CURRENT STEP



110

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-702-105B

Location:

PPP Rev



Job Completion



1 Spectron Level OI Potosilo

## Dart Aerospace Ltd

W/O:		WORK ORDER CH	ANGES				100
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
							J. Mi
Part No	:	PAR #: Fault Category:	NCR: Yes	No DQ	A:	Date:	

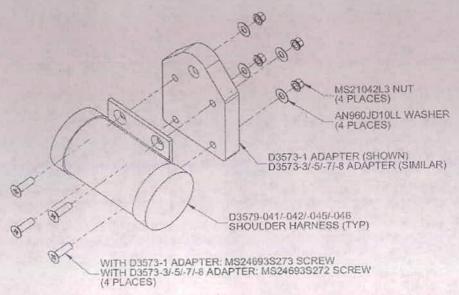
QA: N/C Closed: \_\_\_\_

Date: \_\_

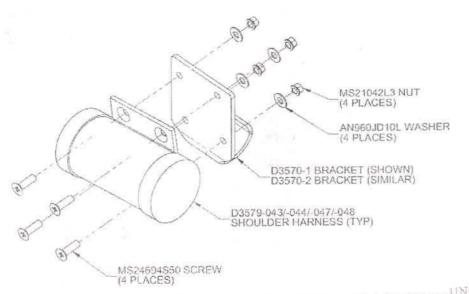
NCR:		1 5/2	ER NON-CONFORMAN	CE (NCR)	457.			
		Description of NC		Corrective Action Section B				
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector
					4-1			in the second

NOTE: Date & initial all entries

ICA-D412-702 ICA Page 79 (80 blank) of 98



DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES (BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES UNCONTROLLED COPY

(BELTS AND D3569-1/-2/-3 DECAL S NOT SHOULD SEE TO AMENDMENT

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25-00-00

RETURN TO

ENGINEERING

